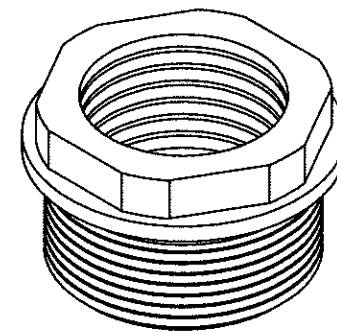
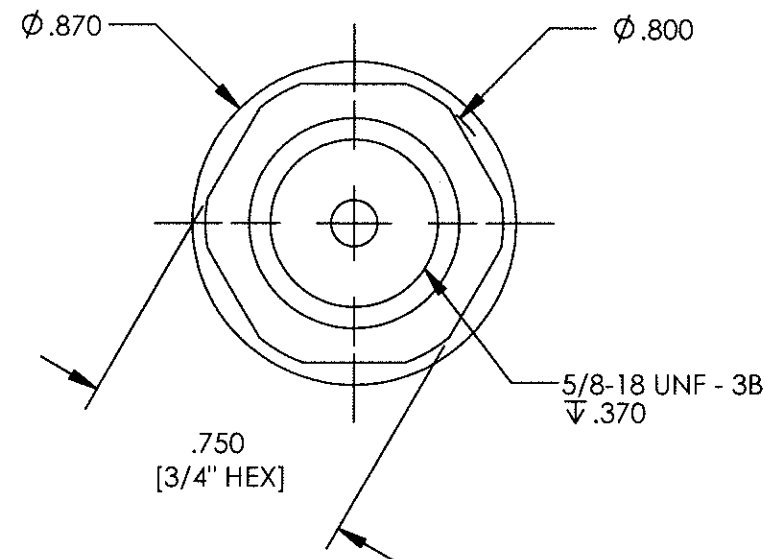


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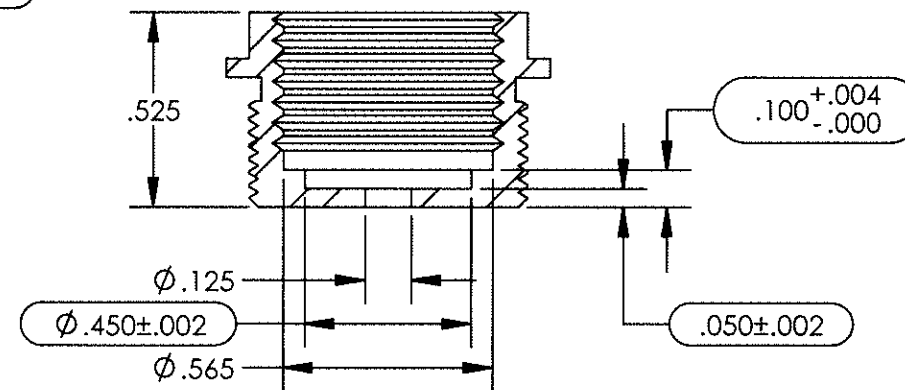
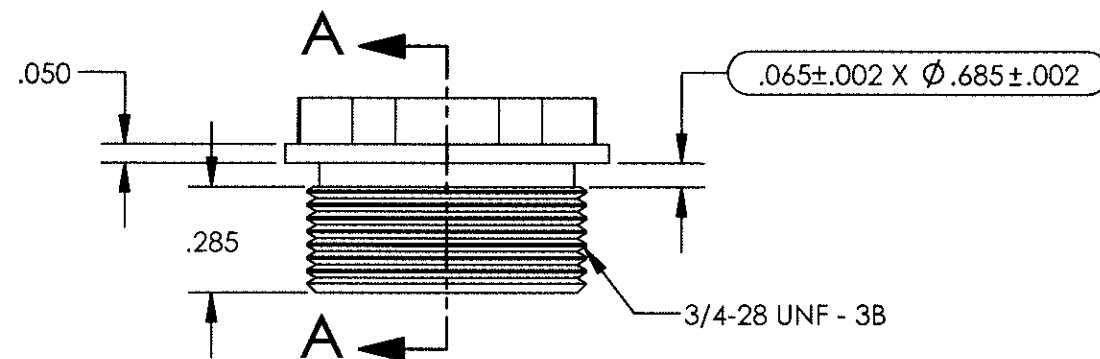
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-29-2014	P. BRAVO
A	INCORPORATED ECN 04969	06-10-15	P. BRAVO

NOTES:





















- 1 MATERIAL: STAINLESS STEEL 303 IAW AMS-5640
2. DEBURR AND BREAK ALL SHARP EDGES
3. IDENTIFY IAW MPP-120
- 4 FINISH: PASSIVATE PER MIL QQ-P-35, TYPE II.



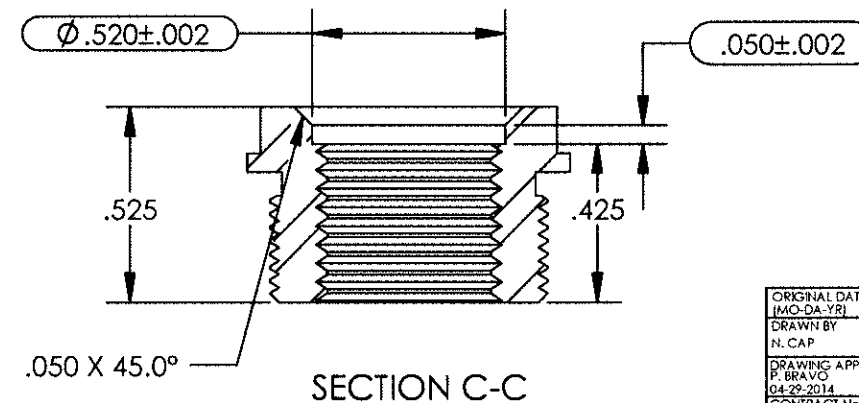
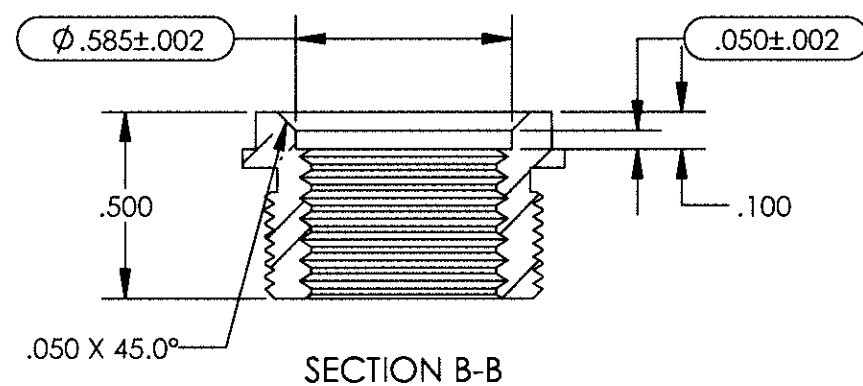
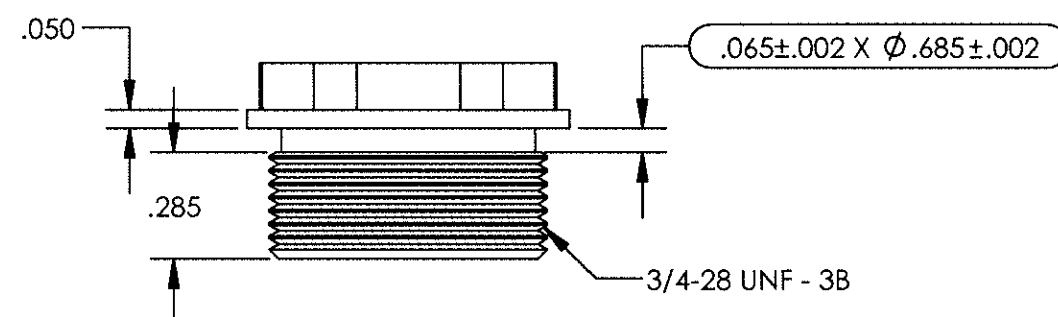
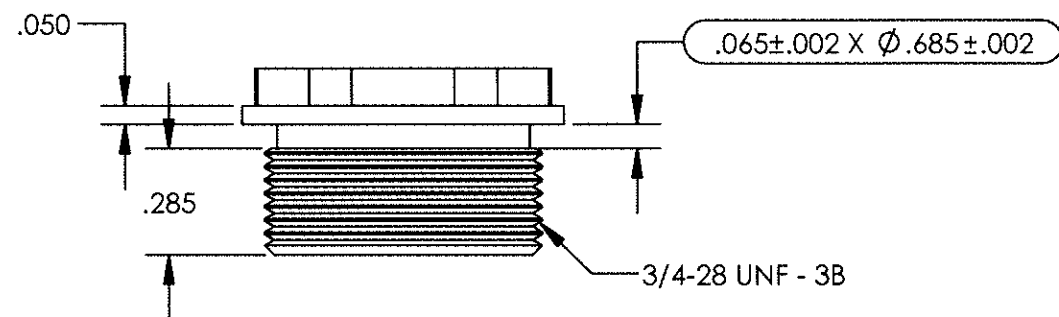
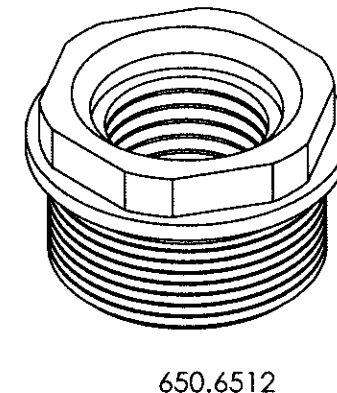
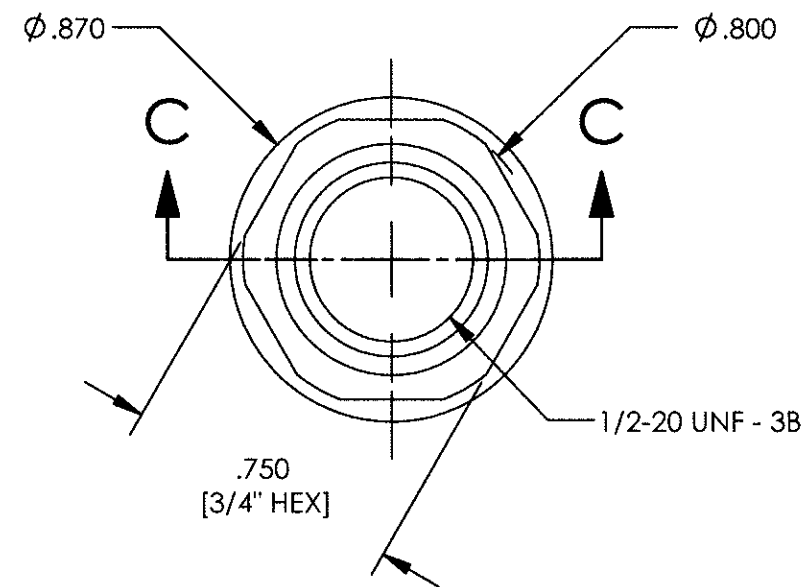
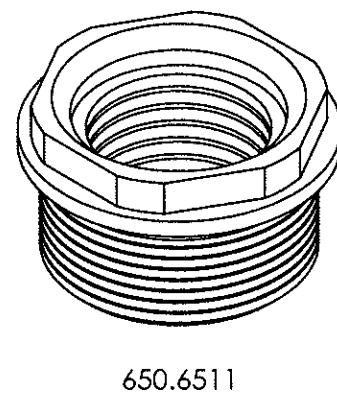
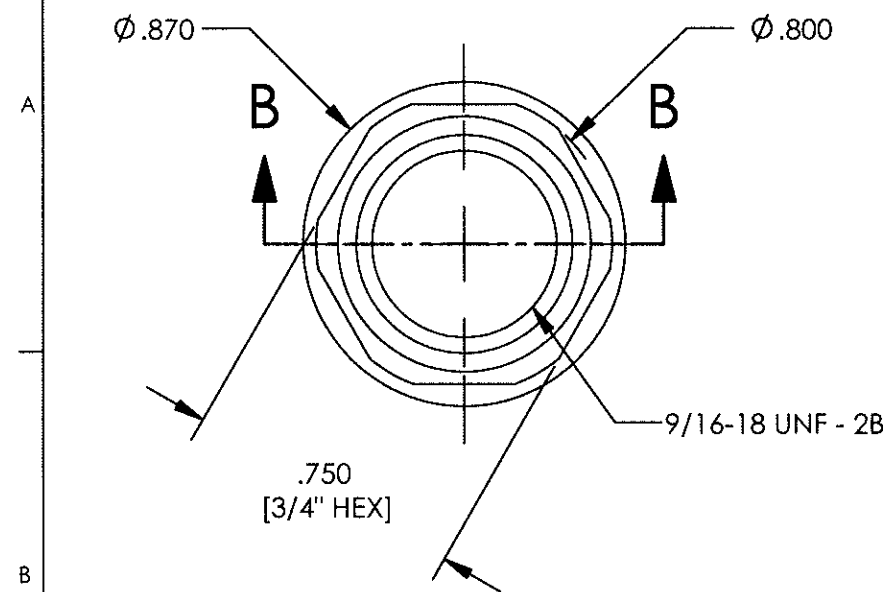
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SECTION A-A

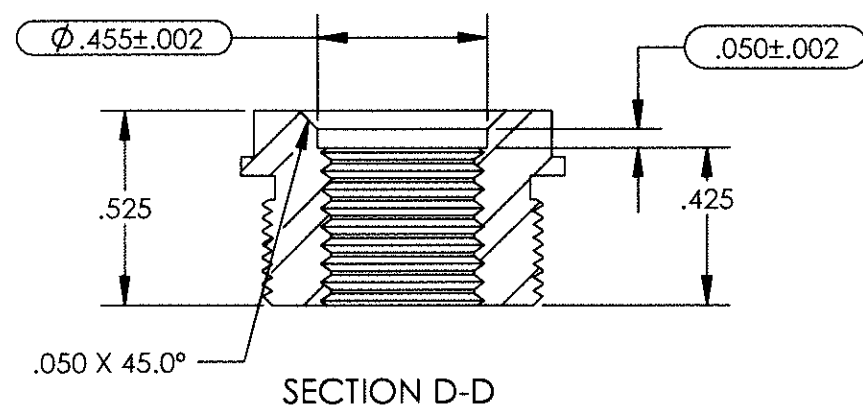
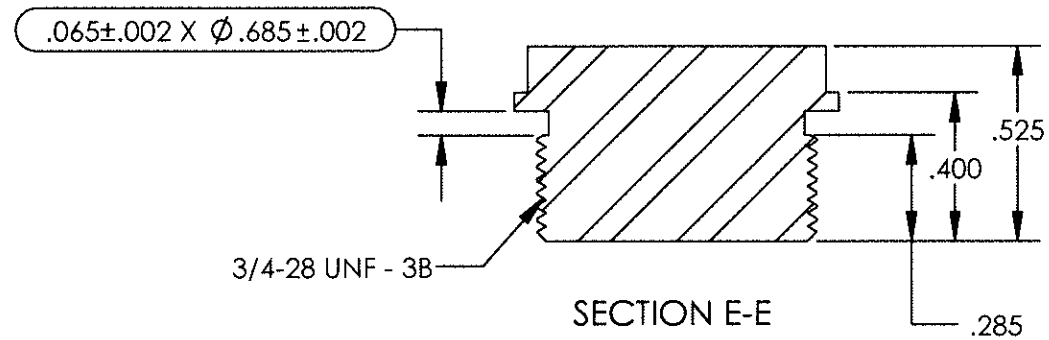
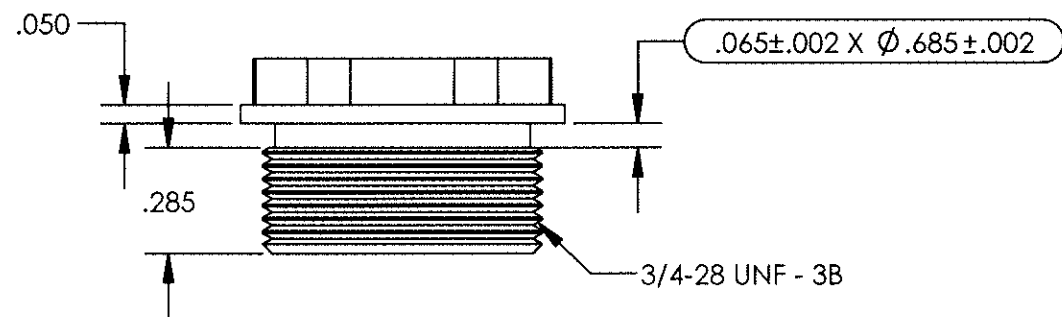
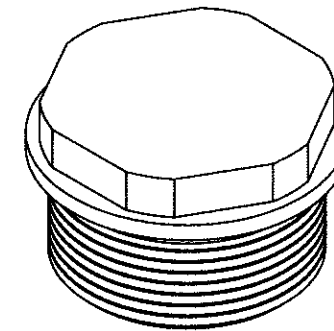
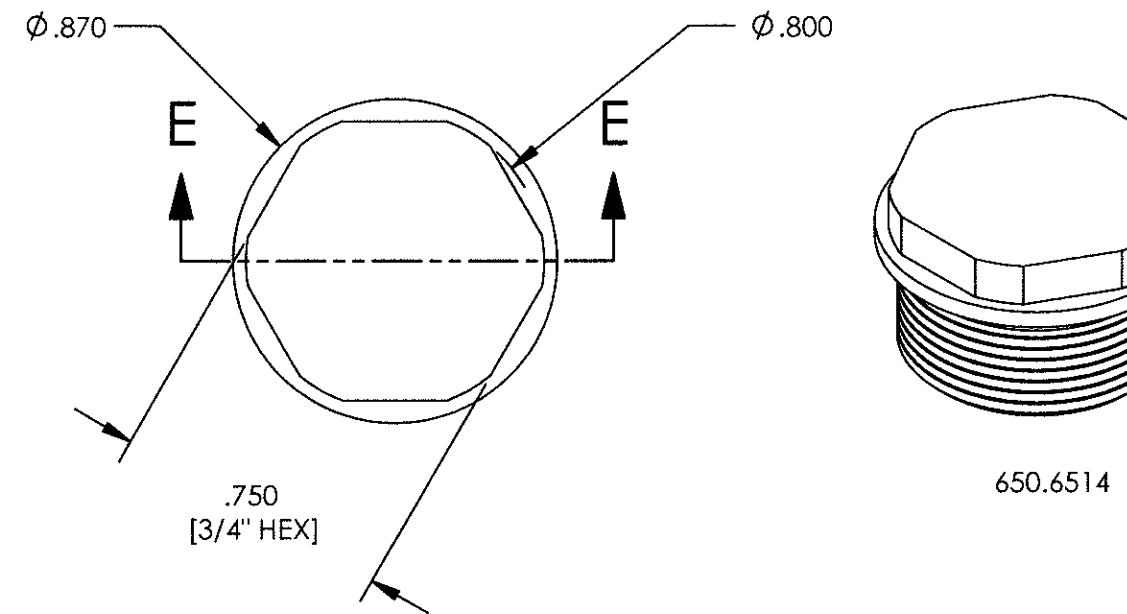
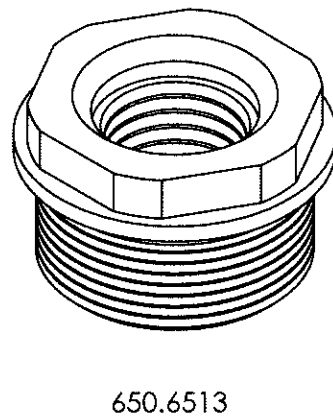
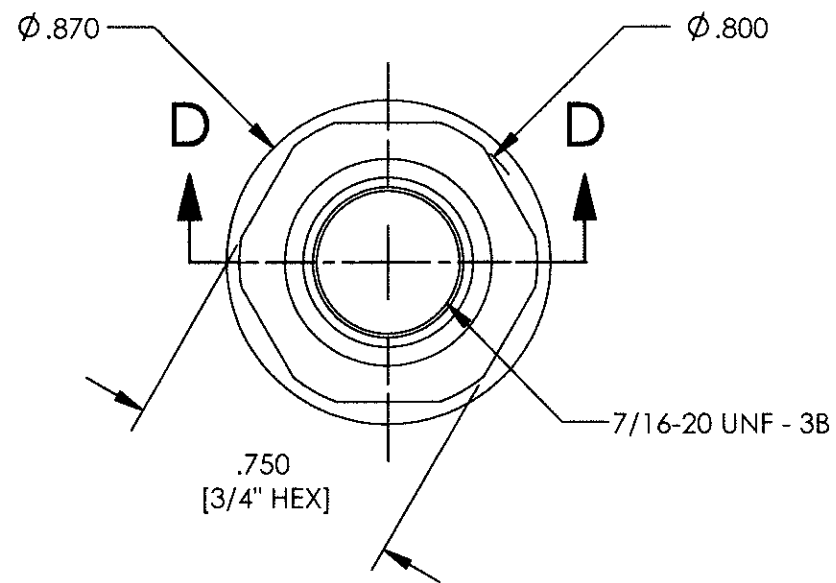
			10	650.6519	THERMAL PORT PLUG		
			9	650.6518	SHUTTLE HOUSING PLUG		
			8	650.6517	SWIVEL FITTING PLUG		
			7	650.6516	SAFETY DISC RETAINER PLUG		
			6	650.6515	EXTENDED GAUGE ADAPTER		
			5	650.6514	PLUG ADAPTER		
			4	650.6513	THERMAL ADAPTER		
			3	650.6512	GAUGE ADAPTER		
			2	650.6511	FILL PORT ADAPTER		
			1	650.6510	BURST DISC ADAPTER		
			FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
QTY			PARTS LIST				
NEXT ASSY (S)			ORIGINAL DATE (MO-DA-YR) 04-29-2014		<div>APICAL INDUSTRIES</div> <div>2608 TEMPLE HEIGHTS DR.</div> <div>OCEANSIDE, CA. 92056-3512 (760)724-5300</div>		
650.5300			DRAWN BY N. CAP	CHECKER P. BRAVO			
			DRAWING APPROVAL				
			04-29-2014				
			CONTRACT No.		<div>PORT ADAPTERS</div> <div>SIZE B CAGE CODE DWG. NO. REV.</div> <div>07MZ6 650.6500 A</div> <div>SCALE NONE SHEET 1 OF 6</div>		
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ±.5°				

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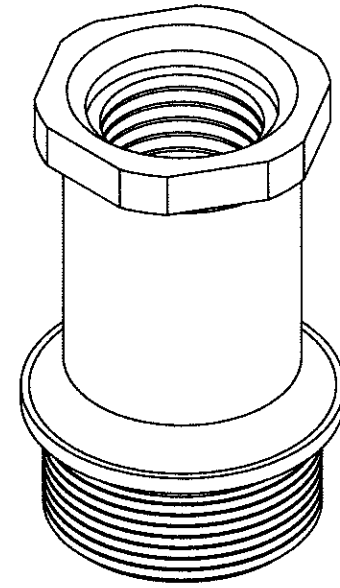
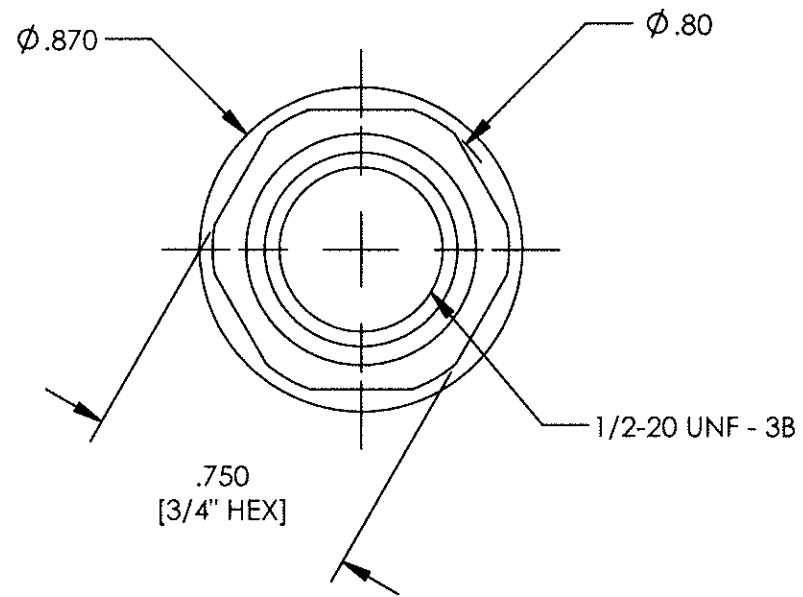
ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES	
DRAWN BY N. CAP		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKER P. BRAVO		PORT ADAPTERS	
DRAWING APPROVAL P. BRAVO		REV. A	
04-29-2014		DWG. NO. 650.6500	
CONTRACT No.		SHEET 2 OF 6	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$		SCALE NONE	

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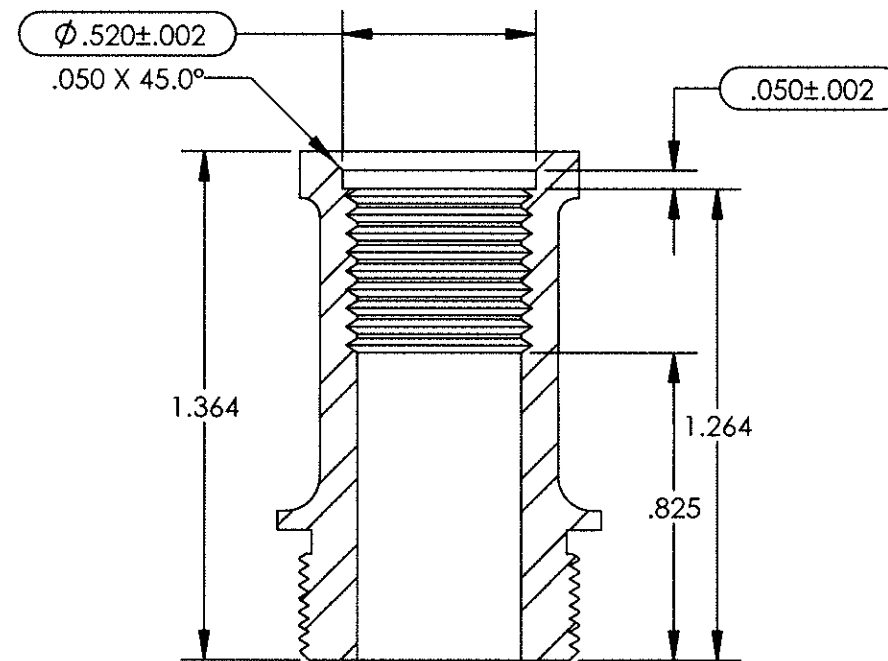
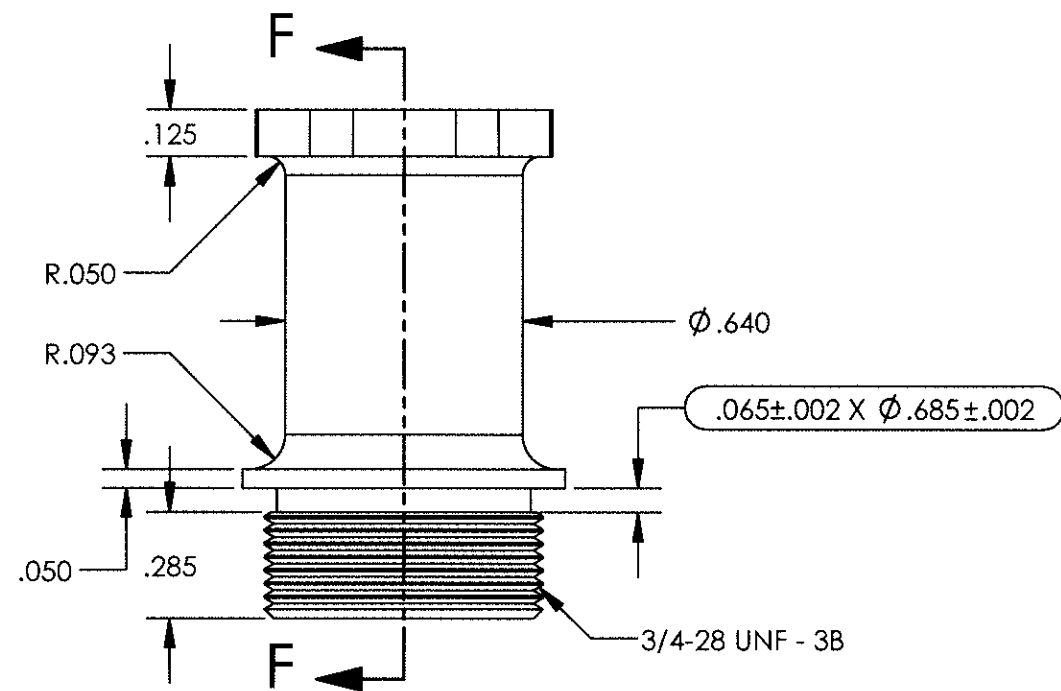


ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY N. CAP	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 04-29-2014		PORT ADAPTERS	
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm .5^\circ$		SIZE B	REV. A
		CAGE CODE 07MZ6	
		DWG. NO. 650.6500	
		SCALE NONE	SHEET 3 OF 6

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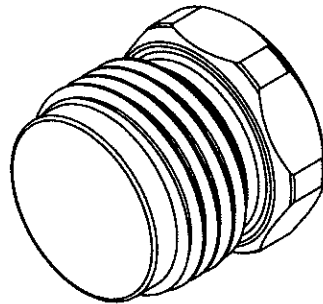
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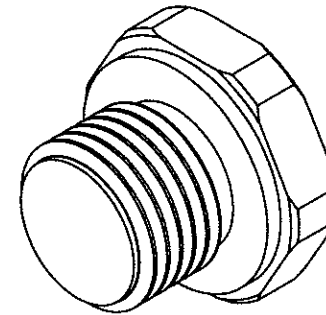
SECTION F-F

ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES	
DRAWN BY N. CAP	CHECKER P. BRAVO	2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO 04-29-2014		PORT ADAPTERS	
CONTRACT No.		SIZE B	REV. A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .03$ 3 PLACE DECIMALS $\pm .010$ ANGLES $\pm 5^\circ$		CAGE CODE 07MZ6	DWG. NO. 650.6500
SCALE NONE		SHEET 4 OF 6	

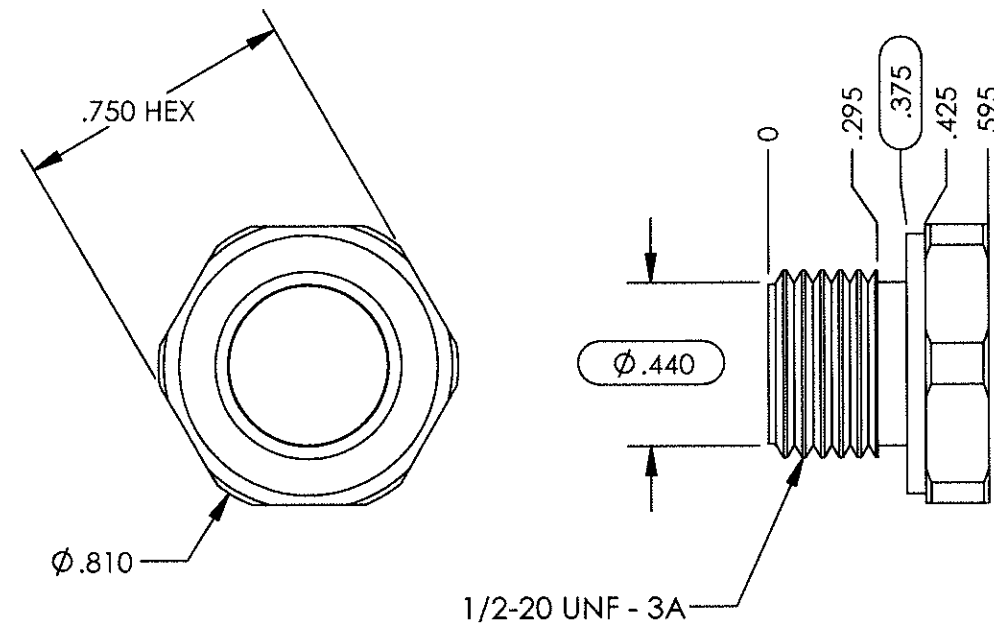
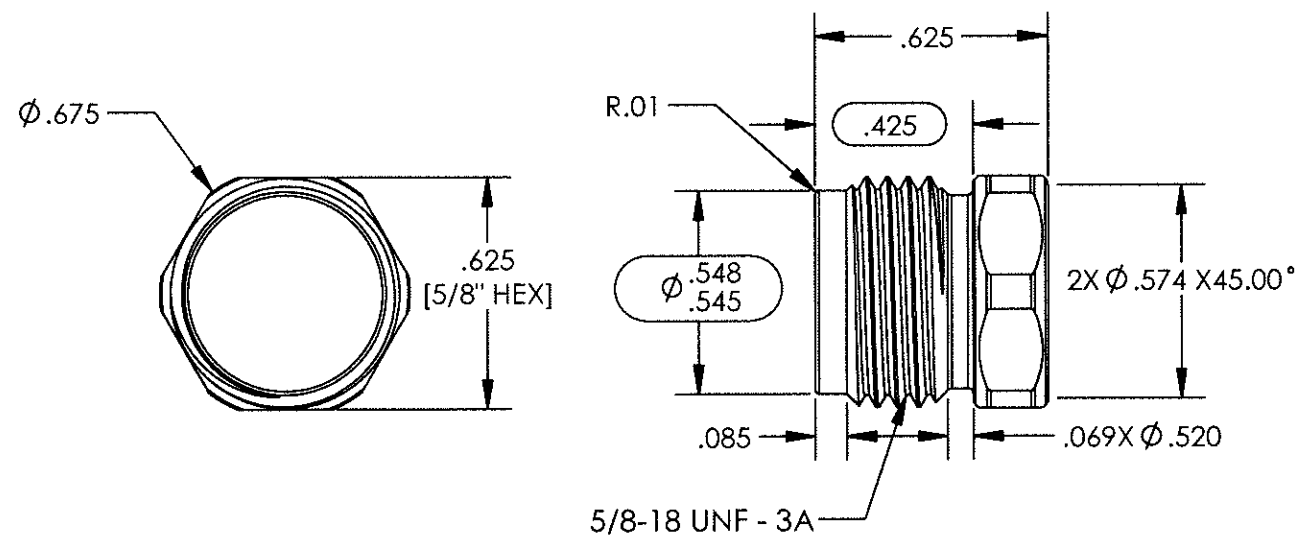
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650.6516

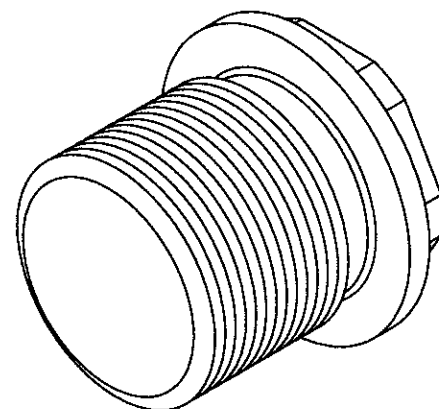


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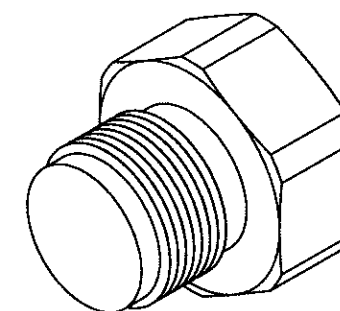


ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES	
DRAWN BY N. CAP		2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
CHECKER P. BRAVO		PORT ADAPTERS	
DRAWING APPROVAL P. BRAVO			
04-29-2014			
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .01$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE B	REV. A
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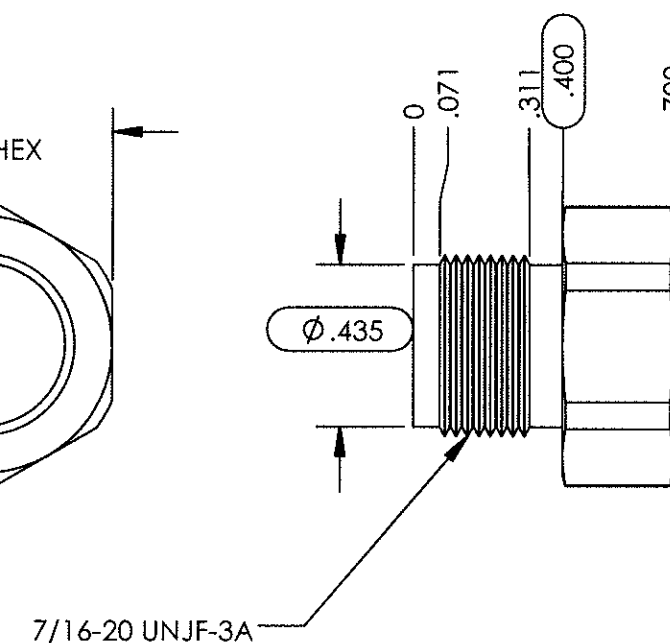
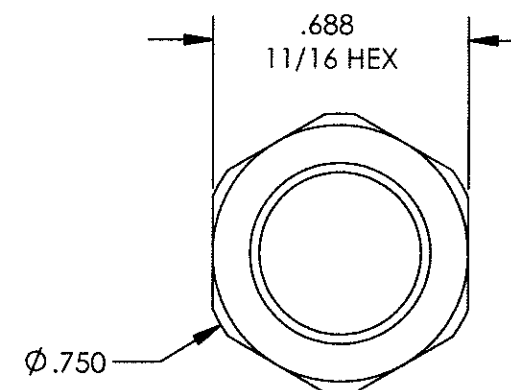
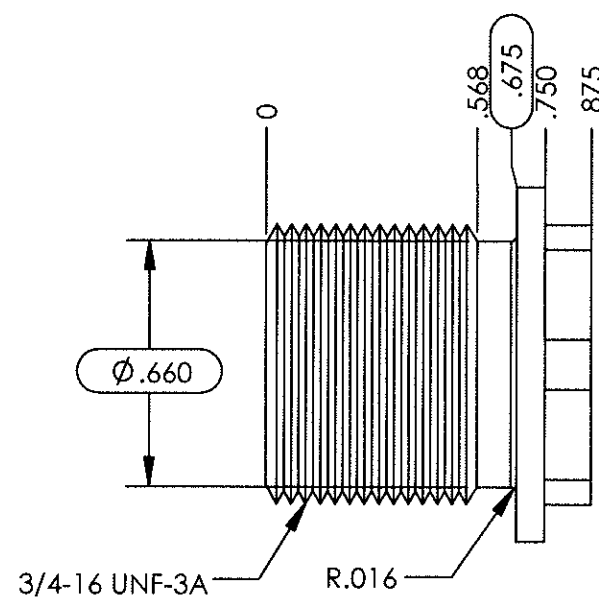
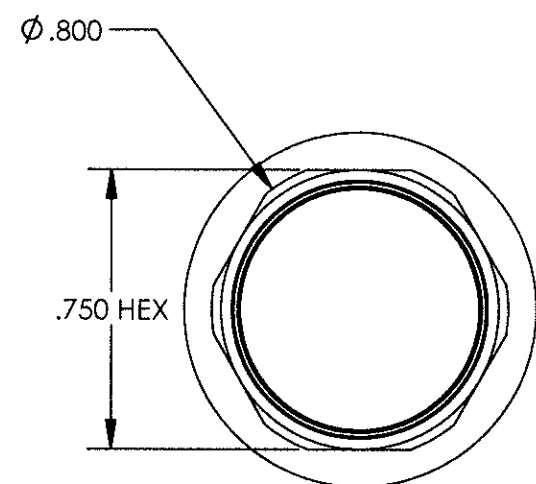
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650.6518



650.6519



ORIGINAL DATE (MO-DA-YR) 04-29-2014		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY N. CAP	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 04-29-2014		PORT ADAPTERS	
CONTRACT No.		SIZE B	REV. A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		CAGE CODE 07MZ6	DWG. NO. 650.6500
		SCALE NONE	SHEET 6 OF 6